We claim:

71. A belt drive for a machine for printing images on a flat printing material, having a continuous belt revolving during operation, comprising a belt guide having stops for two protruding edges of the belt, said edges being oriented in a longitudinal direction of the belt and opposite one another in a transverse direction of the belt.

- 2. The belt drive according to claim 1, wherein said stops remain stationary with respect to the belt revolving during operation.
- 3. The belt drive according to claim 1, including rotationally symmetrical stop surfaces formed on said stops, said stop surfaces being in rolling contact with said edges.
- 4. A machine for printing images on flat printing material, having a belt drive with a continuous belt revolving during operation, comprising a belt guide having stops for two protruding edges of the belt, said edges being oriented in a longitudinal direction of the belt and opposite to one another in a transverse direction of the belt.

